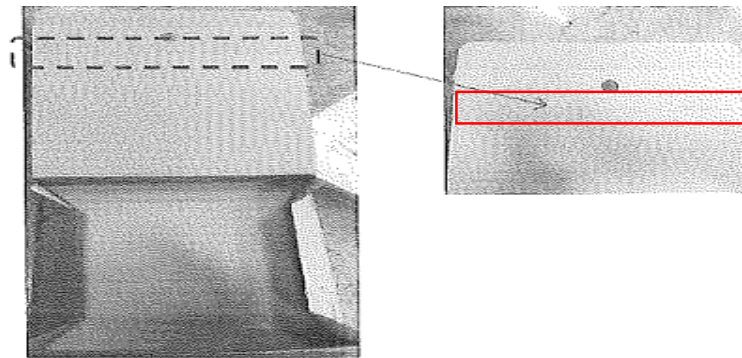


# INVESTIGATION REPORT FOR SCORING OF HP33D1027-1 CARTON BOX

## DIRECT CAUSE METHOD (MATERIAL)

W1: Scoring occurred before pre folding.

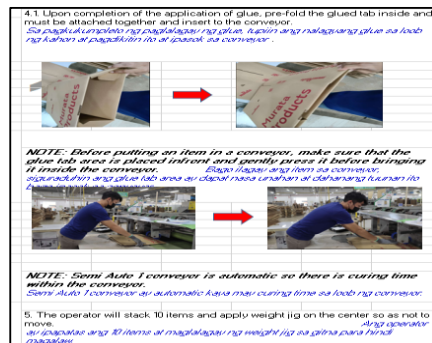
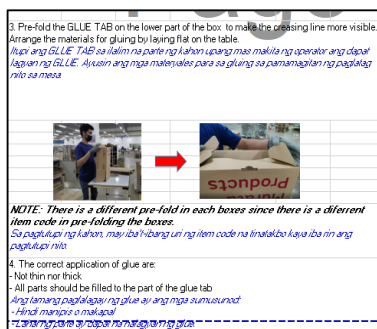
W2: Some items have already scoring problem.



## PRODUCTION ACTION PLAN

Action:

> Implementing Work Instruction for Manual Gluing for Emori Items



Prepared by:

PRODUCTION IE

Reviewed by:

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PRODUCTION SUPERVISOR

